

# Main\_Program [OB1]

## Main\_Program Properties

### General

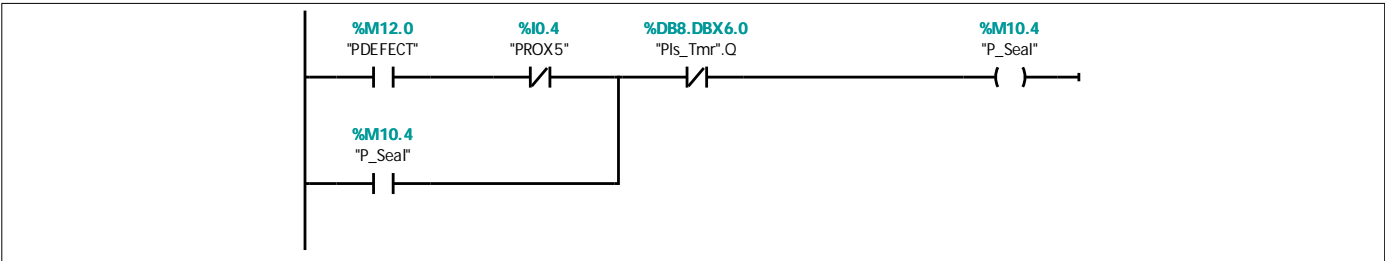
Name	Main_Program	Number	1	Type	OB
Language	LAD	Numbering	Manual		

### Information

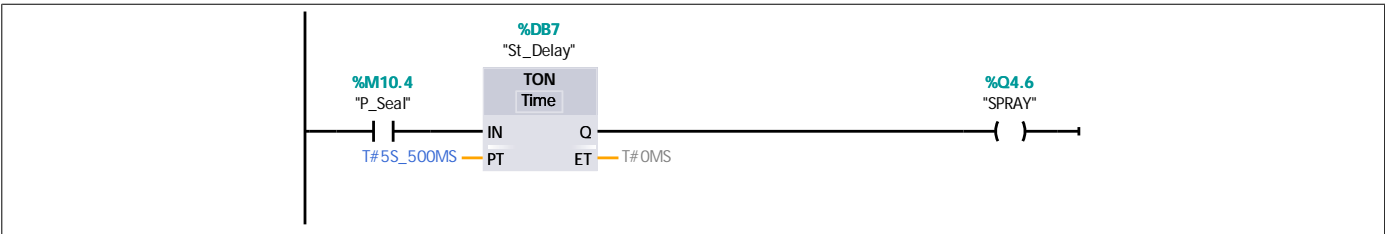
Title	"Main Program Sweep (Cycle)"	Author		Comment	Example 5.4 - Marking defective parts  Copyright (c) 2013 Dogwood Valley Press, LLC
Family		Version	0.1	User-defined ID	

Name	Data type	Default value
▼ Temp		
OB1_EV_CLASS	Byte	
OB1_SCAN_1	Byte	
OB1_PRIORITY	Byte	
OB1_OB_NUMBR	Byte	
OB1_RESERVED_1	Byte	
OB1_RESERVED_2	Byte	
OB1_PREV_CYCLE	Int	
OB1_MIN_CYCLE	Int	
OB1_MAX_CYCLE	Int	
OB1_DATE_TIME	Date_And_Time	
Constant		

## Network 1: Prox seal



## Network 2: Delay for start of spray



Network 3: Time length of spray pulse

